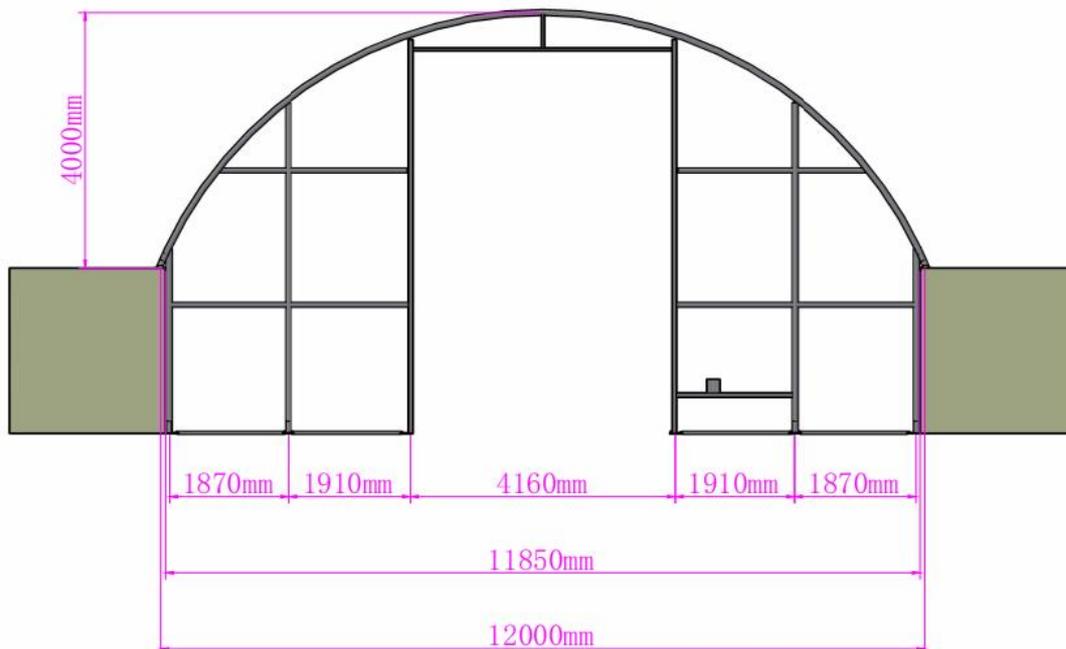
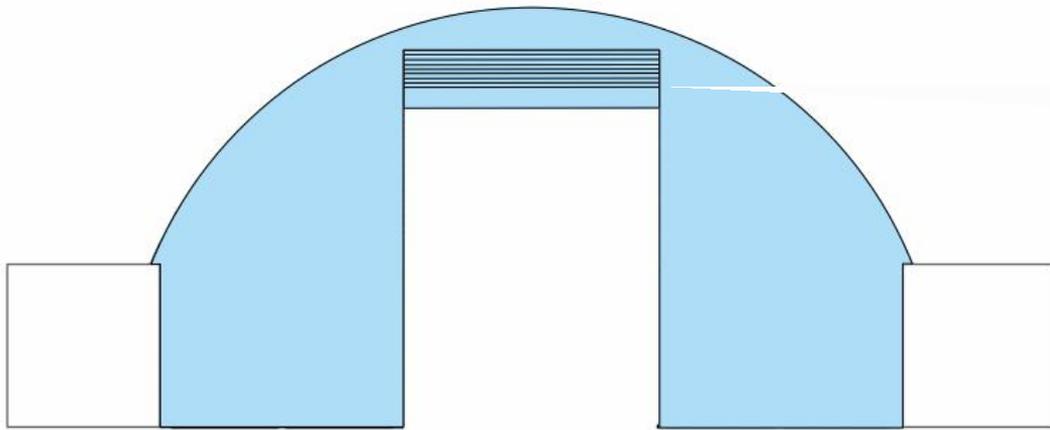


End panel for C404013

Front panel with winch door

ASSEMBLY ON 40GP or 40HQ CONTAINER



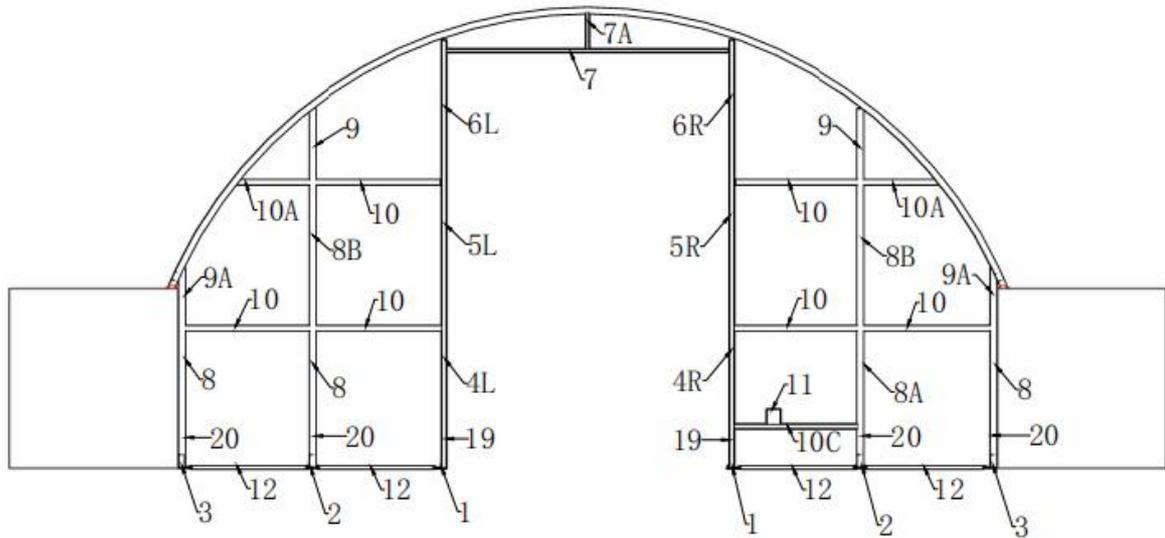
Door size: 4m x 4.5m

Parts List

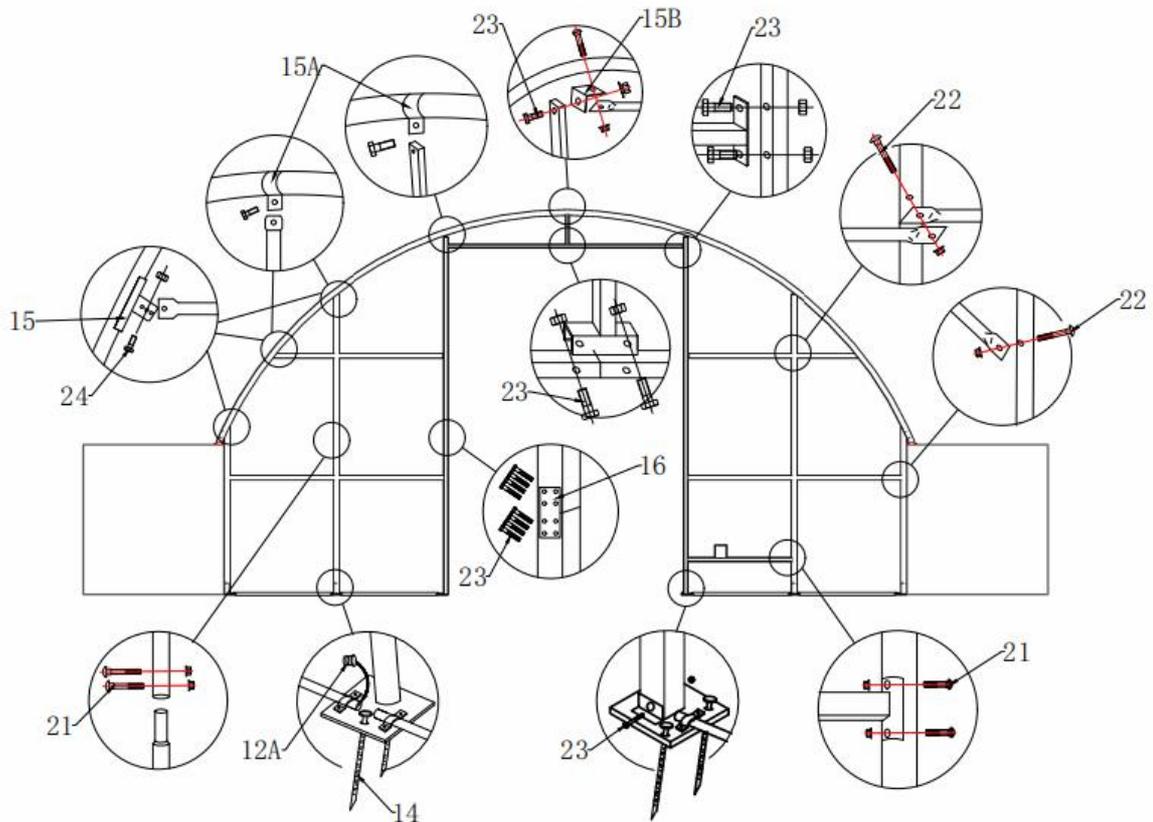
Code	Description	Qty
1	Base plate for the door	2
2	Base plate at middle	2
3	Base plate at side	2
4L	Left lower door track	1
4R	Right lower door track	1
5L	Left Door track at middle	1
5R	Right Door track at middle	1
6L	Left Upper door track	1
6R	Right Upper Door track	1
7	Door beam	2
7A	Winch door's suspending tube	1
8	Lower standing legs	3
8A	Lower standing legs for winch wheel	1
8B	Middle standing legs	2
9	Upper standing legs	2
9A	Container side upper standing legs	2
10	Winch door Horizontal tubes	6
10A	Winch door side upper Horizontal tubes	2
10C	Horizontal tube for winch wheel	1
11	Winch wheel	1
11A	wirerope for winch wheel	1
12	Bottom tensioning tube for cover	4
12A	End cap	8
13	Door Plumb Tube	8Group
14	Expansion screw	14
15	Semiarc iron plate	8
15A	Clip	8
15B	2 holes angle iron	1

16	Iron plate	12
17	Cover	1
18	Rope	1
19	Added door track to suit HQ container	2
20	Added standing legs to suit HQ container	4
21	Carriage bolts M10*90	40
22	Carriage bolts M12*110	14
23	Bolts M10*90	70
24	Bolts M10*30	12

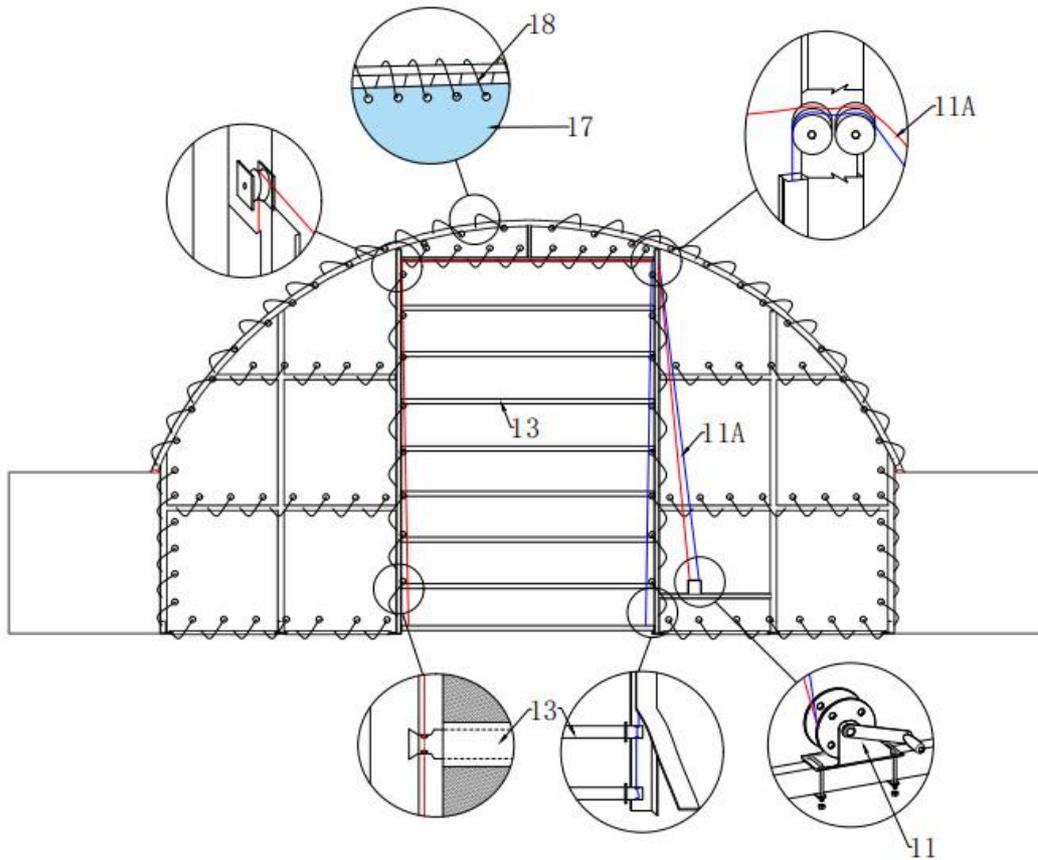
A---Front wall assembly



As Above Figures shows, find out all spare parts for the front wall.



Make sure the spacing, and then use screws to connect those spare parts together.



After assembly the front wall, find out the front cover, use ropes to tie the front cover to the front wall. There are some dropping tubes (No. 13) need to be inserted into the door cover, use steel wire to insert into all these dropping tubes one by one, and go through the pulley from top to bottom & from bottom to top. Tie the end of the steel wire to the winch wheel. Thus when you move the winch wheel, the door could be go up and down.