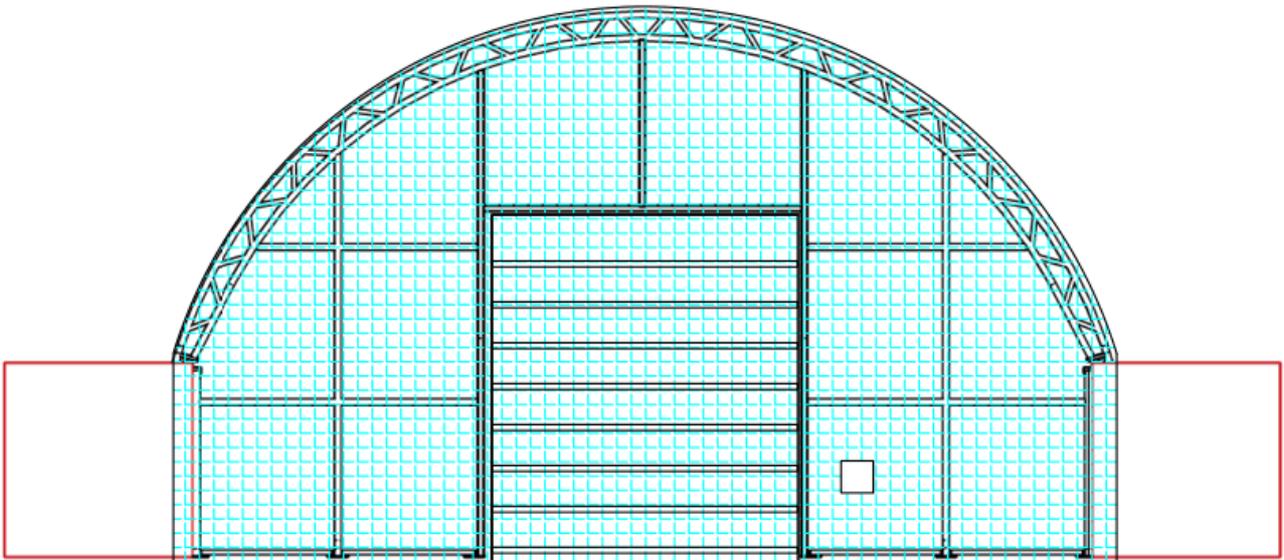


Front wall for C40-15S

Front wall with winch door of single row tube

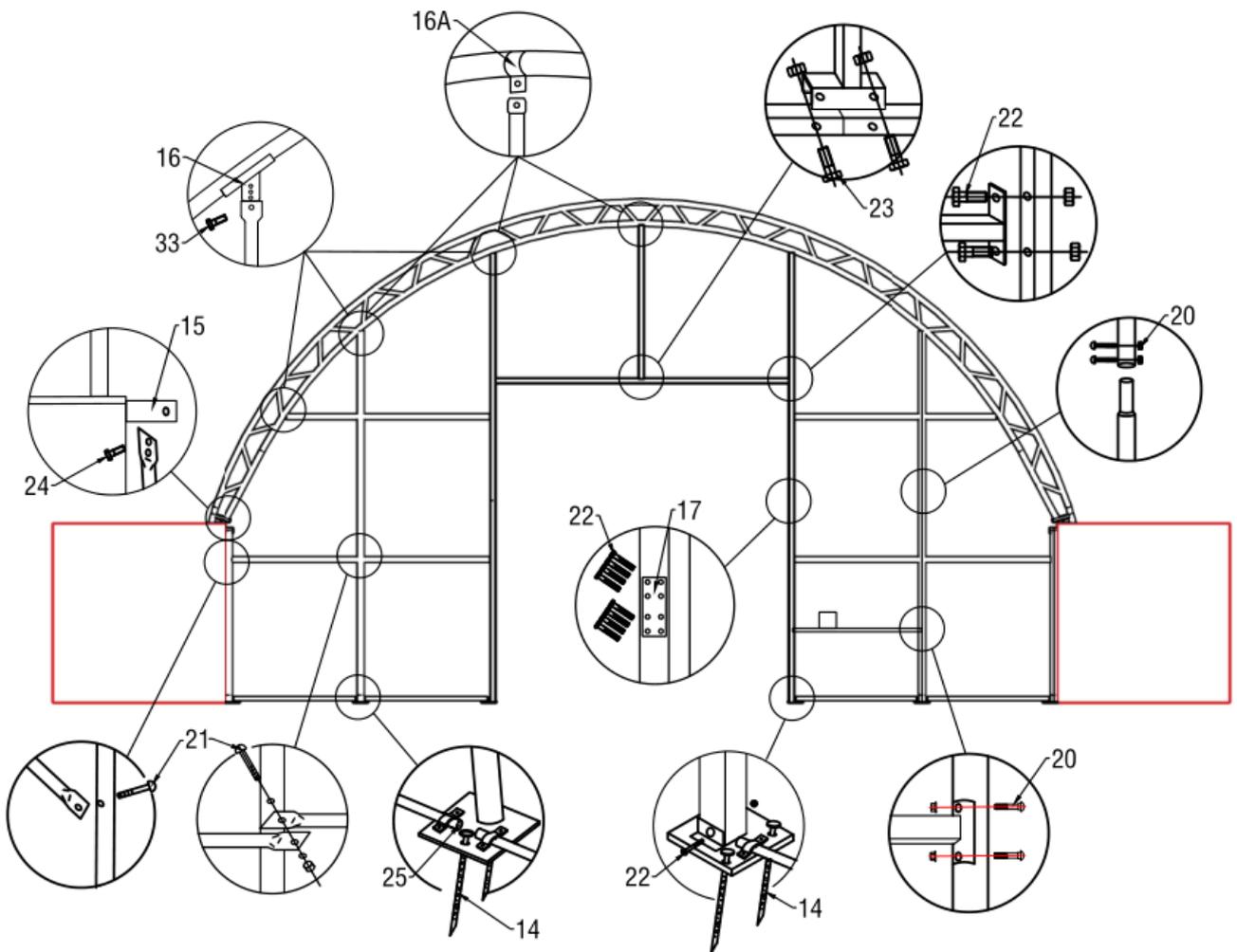
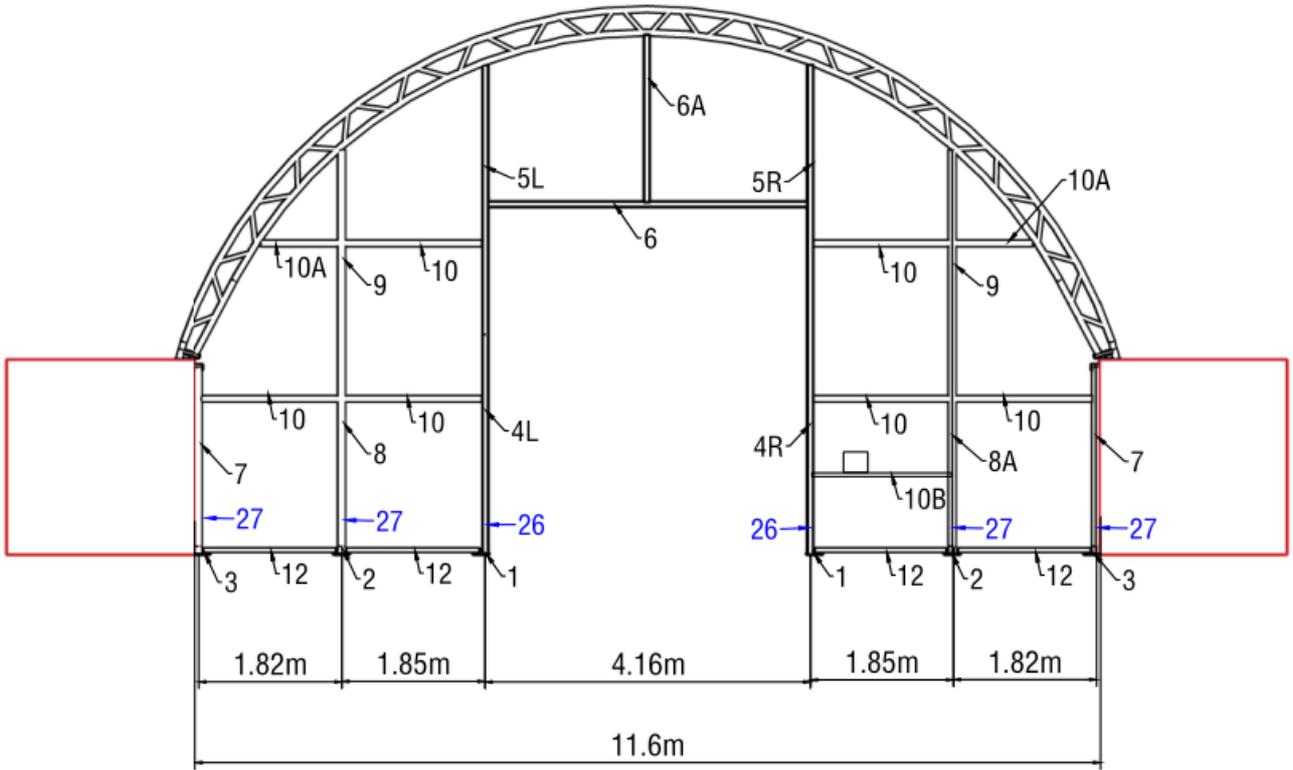
(suitable for both 40GP and 40HQ containers)



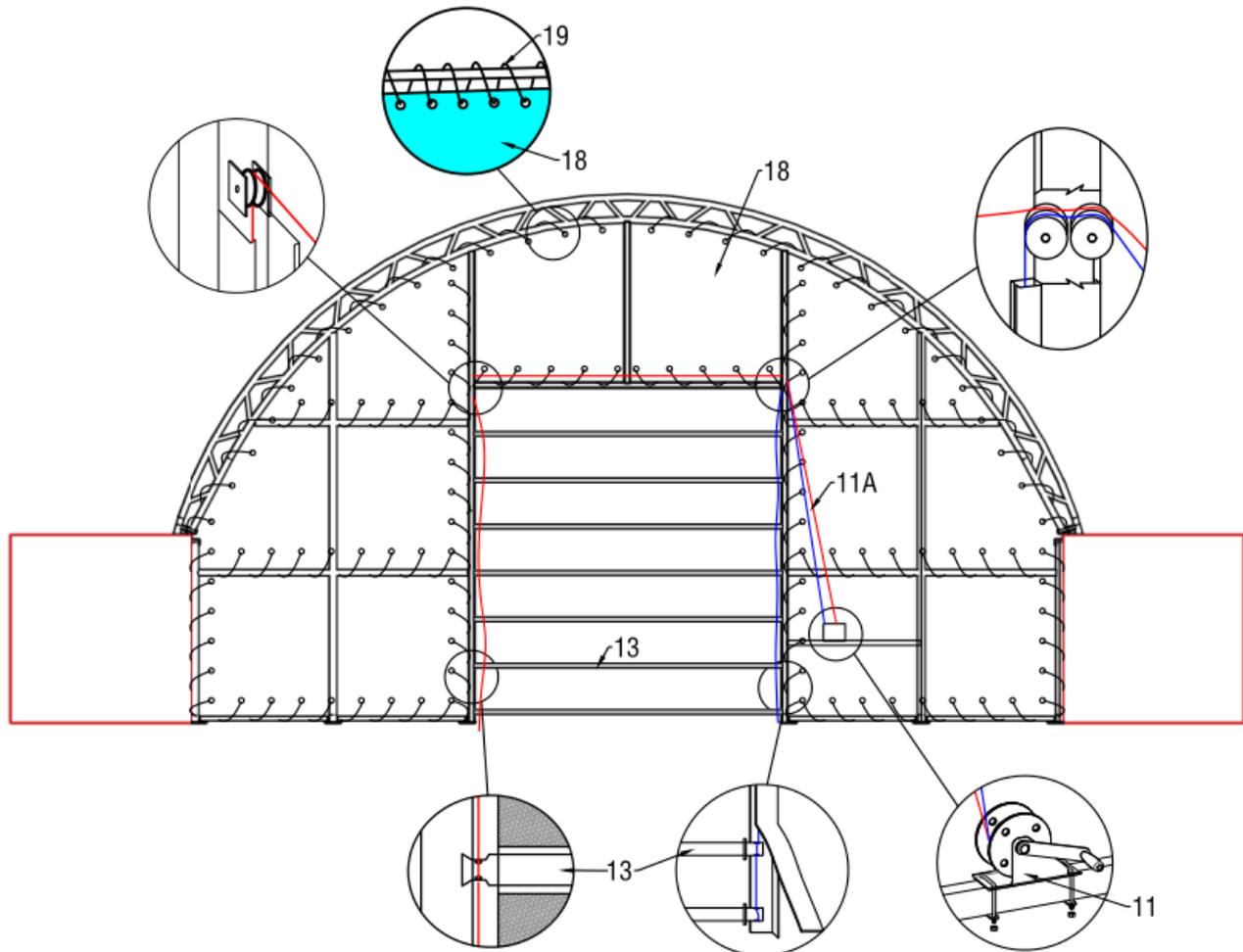
Parts List

Code	Description	Qty
1	Base plate for winch door	2
2	Base plate at middle	2
3	Base plate at side	2
4L	Left lower door track	1
4R	Right lower door track	1
5L	Left upper door track	1
5R	Right upper door track	1
6	Door beam	2/1 groups
6A	Door suspender	1
7	Side standing legs	2
8	Middle standing legs	1
8A	Middle standing leg for conect square tube	1
9	Middle upper standing legs at left side	2
10	Horizontal tubes	6
10A	Side upper horizontal tubes	2
10B	Horizontal tube for install winch wheel	1
11	Winch wheel	1
11A	Steel wire for winch wheel	1
12	Bottom tensioning tubes	4
13	Tubes insert into the winch door	16/8 groups
14	Stake pegs	12
15	3 hole iron plate	2
16	Welding iron plate	6
16A	Clips	6
17	Door track connecting iron plate	8
18	Front wall cover	1
19	Rope	1
20	Carriage bolts M10*90	22 sets
21	Carriage bolts M12*110	6 sets
22	Bolts M10*90	40 sets
23	Bolts M10*60	4 sets
24	Bolts M10*30	6 sets
25	End cap for bottom tensioning tubes	8
26	Added door track to suit HQ container	2
27	Added standing legs to suit HQ container	4

Front wall assembly



1. As Above Figures shows, find out all spare parts for the front wall. connect them together by use screw, make sure the spacing. There are stake pegs for base plates.



2. Spread the door cover on the ground, and insert the door dropping tube (No. 13) into the horizontal fabric pouch of the door cover.
3. Wrap the steel wire on the winch wheel. Put steel wire through the double pulley to the single pulley. The other end of steel wire through the double pulley directly.
4. Then let the installed steel wire go down through the dropping tube hole separately from top to bottom. Tie a knot in the bottom of door dropping tube, so it cannot pass back.
5. Erecting the whole door cover and fix it well on the frame by using rope.
6. Thus, the door can be open and close by operating the winch wheel.

Adjust and tighten them once per month after assembly to make sure them works perfect.